



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3389-1
Job Sheet 166787



Part No: D3389-1

Job Qty: 5 ea

Part Name: Web



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 11/6/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	5 Ea		11/4/17	0.00	0.00	Start up container	
100	Skidtubes	5 pcs		11/4/17	0.00	3.03	Skidtubes	
110	QC	5 pcs		11/4/17	0.00	0.00	QC5	
120	HandFinish	5 pcs		11/6/17	0.00	1.08	HandFinish1	
130	QC	5 pcs		11/6/17	0.00	0.00	QC7	
140	Packaging	5 pcs		11/6/17	0.00	0.00	Packaging3	
150	QC21-SA	5 Ea		11/6/17	0.00	0.00	QC21	

Part Op 100 - 1- Pick D2500-3-100 3- Locating from deburred end, drill pilot holes using DT8785 as per dwg D3389. Scribe cut
Descriptions: line. 4- Cut to finished length 5- Open holes to finished size as per dwg D3389 6- Deburr

140 - LOCATION : LG002

DAS
21

NOV 16 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2500-3-100 147804	5	41	0	0

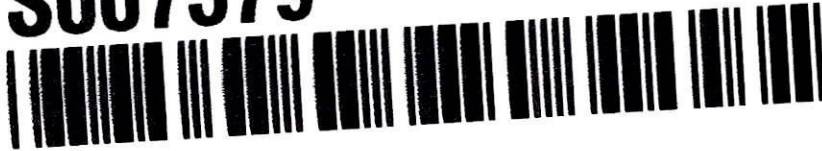
Part Specifications

Specifications could not be found.

Plex 10/17/17 9:06 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S007579

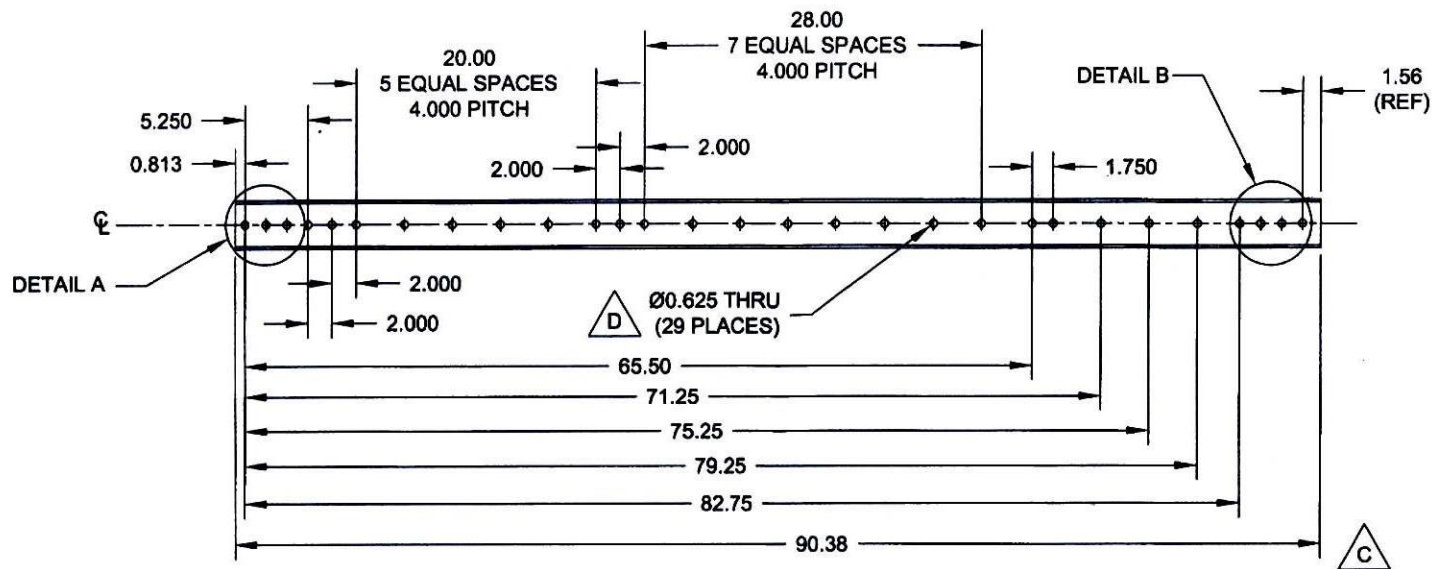
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



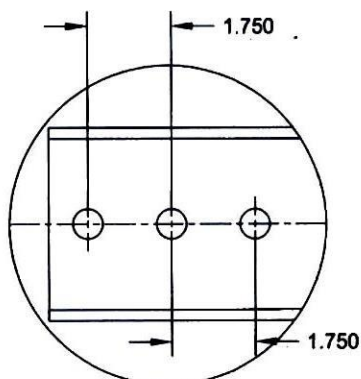
Web

PART NO: D3389-1
Revision:
Operation: Start up Operation
Change No:

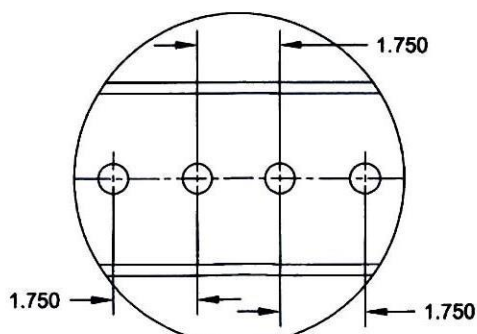
Mfg Date: 11/07/17
Job No: 166787



D3389-1 412 WEB



DETAIL A
SCALE 2:5



DETAIL B
SCALE 2:5

NOTES:

- 1) MATERIAL: MAKE FROM D2500-3 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 6.6 lbs

RELEASED
07.11.06

D	REVISE HOLE DIAMETER FROM Ø0.257 TO Ø0.625, ZONE D4; REFORMAT DRAWING	PH	07.10.09
C	DECREASE OVERALL LENGTH, MODIFY HOLE	PH	06.01.23
B	UPDATE DIMENSIONING	PH	05.06.13
A	NEW ISSUE	PH	05.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.10.09		
DART AEROSPACE USA, INC PORT HADLOCK, WA DRAWING NO. D3389 TITLE 412 WEB SCALE 1:10 REV. D SHEET 1 OF 1 COPYRIGHT © 2005 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC			